



Made in europe.  
**Trusted worldwide.**

**Sustainability Report**



**RESPONSIBLE  
WITH THE PLANET,  
COMMITTED  
TO PEOPLE.**



# 3 AXES FOR THE PLANET.

## Environmental Sustainability

At Trust Flexitanks, environmental responsibility is not a trend, it's part of our DNA. As a leading European manufacturer, we are committed to a future where logistics and sustainability go hand in hand. Far from waiting for regulations to be imposed, we lead by example, setting new standards for environmental stewardship in the flexitank industry. Our ambition: to become the sector's most sustainable benchmark.



## Social Sustainability

People are at the heart of everything we do. We are proud to provide fair and dignified working conditions for our employees, a commitment that sets us apart in our industry. "Made in Europe" is more than a label, it's a seal of social responsibility that ensures our teams enjoy a safe, equitable, and sustainable working environment, aligned with the highest labour standards.

## Economic Sustainability

Sustainability also means building resilient partnerships. Trust Flexitanks works closely with shipping lines to ensure our products protect containers throughout the journey. This collaborative approach allows us to conduct detailed risk assessments and continuously evolve our designs to minimize environmental impact while maximizing operational efficiency.





**LOWER COST,  
FEWER EMISSIONS,  
AND SIMPLER  
HANDLING.**

## **Flexitanks are a smarter choice for bulk liquid transport**

Flexitanks are often misunderstood. In reality, they offer clear environmental and economic advantages over alternative transport systems such as drums, IBCs, and isotanks:

**Compared to drums and bottles:**

- Up to **40% more payload** per container
- Up to **80% reduction** in packaging weight
- Fewer loading operations, reducing forklift use and fuel consumption

**Compared to isotanks:**

- No need for repositioning, reducing carbon emissions
- No wastewater from cleaning procedures
- Increased flexibility in logistics chains



# INNOVATION ENGINEERED FOR THE PLANET.



## Sustainable Product Design

### Multilayer Flexitank

**Engineered for performance and sustainability:**

- Up to **30% lighter** than single-layer models
- Reduced use of raw materials without sacrificing durability
- Optimized discharge design = **minimal product residue**
- Part of an **active circular economy project** with film providers

### 40ft Reefer Flexitank

**A game-changer for temperature-controlled transport:**

- Designed to replace drums, IBCs, and bulk ships
- Fully dischargeable system with **no residue**
- **100% reusable bulkhead**
- Maximum safety for operators and container equipment

# SUSTAINABILITY STARTS WITH EVERY MATERIAL.



## Raw Material Selection

**We prioritize sustainability at every step of our production:**

- Use of recycled materials wherever possible without compromising product performance
- Exclusive collaboration with **European suppliers** with verifiable sustainable practices
- Avoidance of harmful substances such as phthalates, xylenes, and heavy metals
- Natural-colored materials to simplify recycling

Some components, such as PE film and valves, must meet strict food-grade requirements and are produced from virgin materials. However, we're pioneering circular economy solutions by **regranulating clean film scraps** in partnership with RKW Germany to use it again in the virgin film production.

## Bulkhead Materials

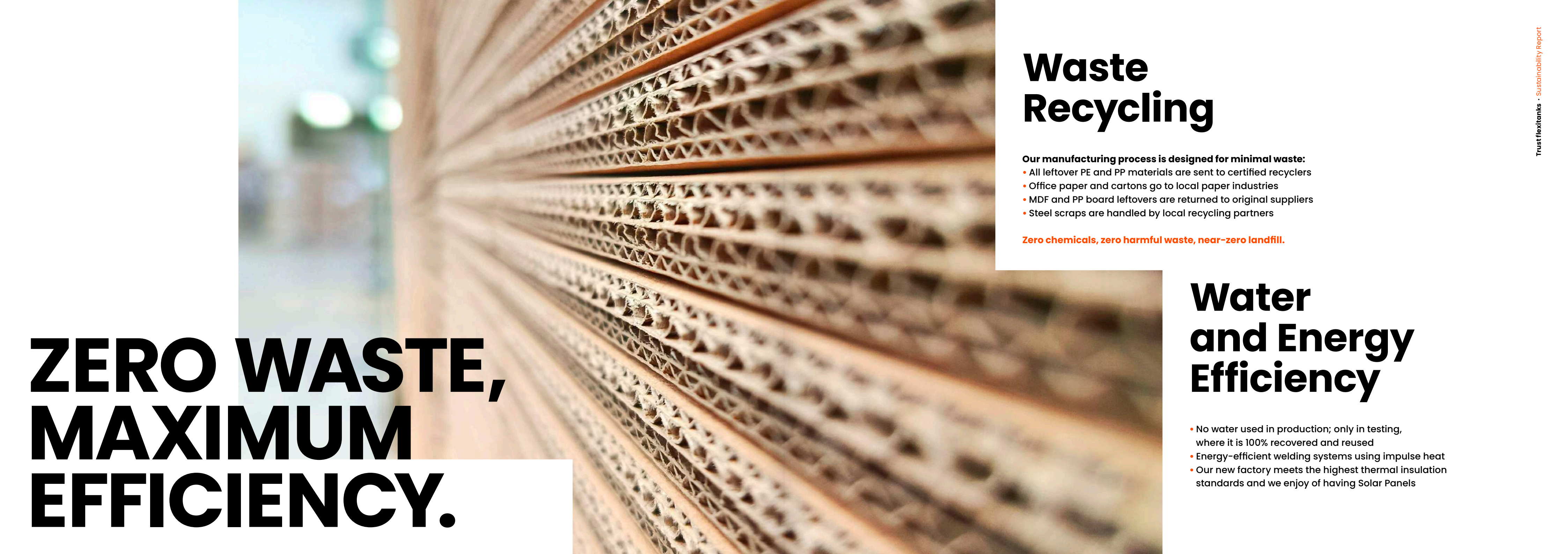
**Our bulkheads are designed for circularity:**

- 90% of materials are recovered or recyclable
- MDF and PP backing boards contain over 80% recycled content
- Steel components are sourced locally and designed for reuse
- Plastic components (legs and studs) are 70% recycled and produced in-house

## Container Linings & Boxes

- Carton and PP linings made from nearly 100% recycled materials
- Flexitank boxes are repurposed as container wall protection during fitting—**zero residual waste**





# ZERO WASTE, MAXIMUM EFFICIENCY.

## Waste Recycling

**Our manufacturing process is designed for minimal waste:**

- All leftover PE and PP materials are sent to certified recyclers
- Office paper and cartons go to local paper industries
- MDF and PP board leftovers are returned to original suppliers
- Steel scraps are handled by local recycling partners

**Zero chemicals, zero harmful waste, near-zero landfill.**

## Water and Energy Efficiency

- No water used in production; only in testing, where it is 100% recovered and reused
- Energy-efficient welding systems using impulse heat
- Our new factory meets the highest thermal insulation standards and we enjoy of having Solar Panels





# REDUCING OUR CARBON FOOTPRINT.

## Certified environmental commitment. Real climate action.

At Trust Flexitanks, we take measurable action to reduce our environmental impact. Our production line operates with **zero air emissions**, meaning we do not release any pollutants into the atmosphere during manufacturing.

- **Zero atmospheric emissions**  
Our facilities do not generate any direct air pollution—no combustion processes, no emissions, no compromise.

- **Solar energy integration**  
We have installed photovoltaic panels to reduce our dependency on non-renewable sources and actively cut direct greenhouse gas (GHG) emissions.

- **Optimized logistics**  
We continuously improve our inbound and outbound transportation to reduce fuel consumption and decrease Scope 3 emissions associated with freight.

These efforts are not only about compliance—they reflect our mission to lead the flexitank industry toward a cleaner and more responsible future.

Certified to operate globally,  
responsibly and safely.

**WE ARE PROUDLY CERTIFIED UNDER:**

- **ISO 14001** – Environmental Management
- **ISO 14064** – Carbon Footprint and Greenhouse Gas Emissions

These certifications validate our commitment to continuous environmental improvement and ensure compliance with national and international climate regulations.





# CONCLUSION AND ROAD AHEAD.

At Trust Flexitanks, we understand that sustainability is not only about reducing environmental impact—it's about building a responsible, long-term business model that respects people, partners and the planet.

## Social Sustainability

As a European company, Trust is committed to offering dignified working conditions that go far beyond legal compliance. We provide stable, long-term contracts that allow our employees not only to grow professionally, but also to build meaningful personal lives outside the factory walls. We believe ethical manufacturing starts with people—and sadly, too many flexitanks are still produced in environments where basic rights and protections are absent. We are determined to lead by example.

## Economic Sustainability

Sustainability also means safeguarding the logistics ecosystem we all depend on. Trust works actively to preserve the integrity of our partners' containers by respecting safety standards and industry rules—avoiding overfilling, low-quality materials or non-declared shipments. This is not just good practice; it's our responsibility to ensure the long-term viability of flexitanks as a trusted shipping method.

## Environmental Sustainability

As shown throughout this document, we are taking tangible steps to reduce our environmental footprint—from optimizing materials and processes to developing circular economy initiatives and minimizing waste. But we know the road doesn't end here.



## Next Steps

- R&D for reusable bulkheads and higher recycled content
- Expansion of our post-use recovery and recycling efforts
- Continued internal training and cross-industry advocacy on ethical and sustainable practices

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**We are committed to doing more—because long-term sustainability requires action, not just intention.**

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# Certified Quality

In addition to our environmental certifications,  
Trust Flexitanks is also certified under:

- **ISO 9001** – Quality Management
- **ISO 22000** – Food Safety Management
- **HALAL & KOSHER** – Compliance for global food-grade

These certifications reflect our ability to meet strict international standards in safety, quality, and cultural requirements—ensuring our flexitanks are suitable for a wide range of industries and destinations.



## Contact us

Let's talk about your transport needs.  
Whether you're shipping wine, oil, chemicals or food products, we'll  
help you find the flexitank that fits **perfectly**.

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**trustflexitanks.com**

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**Based in Spain – Shipping worldwide**

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